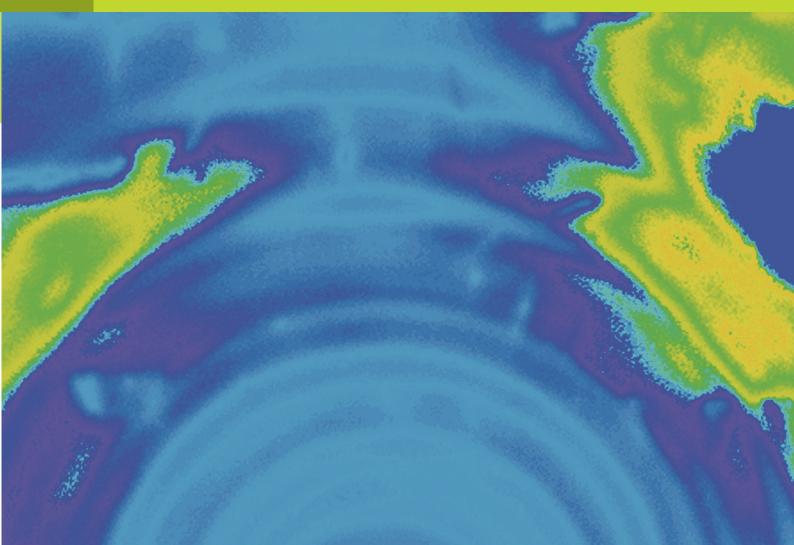
# **greateyes** DISCOVER WHAT THE EYE CAN'T SEE

## I 03

## LumiSolarCell System

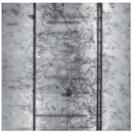
Photoluminescence (PL), Electroluminescence (EL), and Thermography (IR) Inspection of Photovoltaic Cells and Wafers



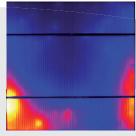
**I** 03 Innovative HighPower LED-based PL, EL, and IR Inspection system

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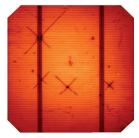
EL Imaging







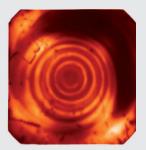
Rs Mapping



PL Imaging



As-cut Inspection



Wafer Imaging

The award-winning<sup>1</sup> LumiSolarCell System utilizes the photoluminescence, electroluminescence, and infrared phenomena to image micro cracks, shuts, regions of low lifetime, inhomogeneities, hot spots or other cell failures of photovoltaic cells or wafers. EL, PL and IR as contactless and therefore non-destructive methods are an indispensable tool for advanced solar research. The knowledge gained will lead to increased product quality and yield.



Compared to other PL systems LumiSolarCell provides a unique approach to the world of PL inspection: instead of a laser, an innovative HighPower LED light source is utilized for excitation of the substrates. As a benefit of this development, LumiSolarCell is a compact, safe, and low-maintenance device. Furthermore it is scalable in terms of intensity and supported cell sizes. Due to the outstanding sensitivity of the whole set-up, multiple PV technologies such as Sibased cells and wafers as well as thin film mini modules can be measured.

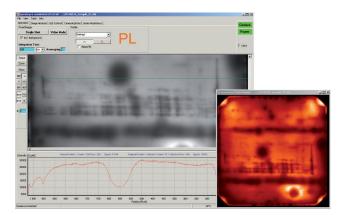
LumiSolarCell is delivered as a turnkey system. Different versions of the system are available (off-line, automated batch system, OEM in-line, pure PL or EL, combined EL/PL, or EL/PL/IR).

#### Key specifications

Functionalities	EL, Reverse bias EL, PL, biased PL, Series resistance, (Lock-in) Thermography, Lifetime
PL light source	HighPower LED array   Adjustable intensity, max. 1500W/m² (>1 Sun)   Homogeneity >90%
EL excitation source	Programmable power supply, 0-100V, 0-7.5A
	4-quadrant Power Supply (V+ ,V- , I+ ,I-), 0 to +/-20V, 0 to +/-10A
EL contacting adapter	Adapter for 5 and 6 inch cells (156mm x 156mm) included   Flexible design for 2-5 bus bars
	Vacuum contact adapters for IBC cells available as an option
Image size	1024 x 1024 pixel, 16 bit or 2048 x 2048 pixel, 16 bit
Substrate size	max. 200mm x 200mm
Image resolution	150μm/pixel or 80μm/pixel
Typ. exposure times	0.1sec-10sec depending on the substrate and type of measurement
Power supply input	100-240V, 50/60Hz
Dimensions of housing	715mm x 600mm x 1120mm
Weight	~60kg

#### LumiSolarCell software

Save, quicksave, load images Supported file formats: BMP, JPEG, TIFF, TXT and raw data Single image mode, video mode Automatic background subtraction False-color-representation of images Intensity slices in x, y direction Linear/logarithmic scaling Zoom functions/image viewer Remote Control of Module Power Supply



#### Features of the LumiSolarCell system

Characterisation methods	Electroluminescence: EL and reverse-biased EL imaging, measurement of the local cell voltage, mapping of the local current densitiy, series resistance measurement Photoluminescence: PL imaging, biased PL  Minority carrier lifetime mapping   Thermography (IR)   Lock-in Thermography (LIT)
Inspection capabilities:	Micro-cracks identification   Shunt detection   Finger defects   Paste properties   Local lifetime   Dead cells   Broken cells   Hot spots   Inhomogeneities and impurities
Areas of application:	Inspection of wafers, processed solar cells and thin film substrates   Research and development   Characterization and qualification   Failure analysis   Identification/sorting of wafers & cells
Advantages of the system:	Non-contacting characterization through PL measurement   Unique, award-winning HighPower LED light source   Combined EL/PL/IR system in a compact table top device   Outstanding image quality   No limiting safety requirements in contrast to laser-based PL systems   Industry proven all over the globe   Cost over performance   Scalable set-up
Successfully tested on various solar cell types:	Monocrystalline silicon (mono-Si)   Polycrystalline silicon (poly-Si)   Amorphous silicon (a-Si) Copper indium sulfide (CIS)   Copper indium gallium selenide (CIGS)   Cadmium telluride (CdTe) Heterojunction with intrinsic thin layer (HIT)

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